COPPER M-PRESS FITTINGS

Copper M-Press Partial Crossover

Alternative crossover shape, 15 and 22mm.

Lets one copper pipe pass another, with a press socket on each end. A different shape from the full crossover, so you can pick the one that fits the space.

CODES

MHF9-PC15x15-BAG10 to MHF9-PC22x22-BOX20

PRODUCT



01 · IN THE BOX

What you get

- Fittings in a full bag or box (quantity is in the code, e.g. BAG10 = 10)

02 · YOU WILL NEED

Tools and materials

- Tube cutter
- Deburring tool
- Marker pen
- Press tool with M-profile jaws

03 · SAFETY

Before you start

- Installation should be carried out by a competent installer, in line with the system design and current water and heating regulations.
- Isolate, drain and release the pressure before cutting into or working on a filled system.
- Use only the press jaw profile and size made for the fitting, and check every joint is pressed before filling.

04 · INSTALLATION

Fit it in 7 steps.

1. Cut the tube square with a tube cutter.
2. Deburr the tube end inside and out and wipe it clean.
3. Mark the insertion depth on the tube.
4. Check the seal is seated in the socket and undamaged.
5. Push the tube in up to the mark.
6. Fit the M-profile jaw of the same size, place it square over the fitting bead and run a full press cycle.
7. Check the mark still sits at the fitting edge, so the tube did not move while pressing.

05 · TESTING AND COMMISSIONING

Test, check, then hand over

- [x] Before filling, check every joint has been pressed.
- [x] Pressure test to the system design and check each joint for weeps.

06 · CARE AND MAINTENANCE

Keep it working

- Pressed joints are permanent. To change one, cut it out and fit a new fitting.

07 · PACK SIZES

SIZE	BAG	BOX
15-15mm	10	50
22-22mm	5	20

08 · QUESTIONS

Asked by installers

Can I buy one?

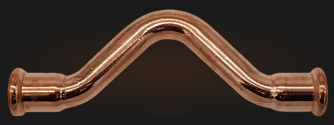
No. The smallest pack is a bag of 10 in 15mm or 5 in 22mm. Our supplier does not split packs.

Will it suit my press tool?

Yes, if your tool takes M-profile jaws in 15mm or 22mm.

09 · WORKS WITH

Parts that fit with it



Copper M-Press Full Crossover



Copper M-Press Equal 45 Bend



MaxHeatUFH M-Profile Press Jaws

10 · JOB RECORD

Fill in on site, keep for the handover

Site / room

Installed by

Date

Test result

Notes

SCAN ME

Watch how it works and fits

Point your phone camera at the code to watch the video.

QUESTIONS ON SITE?

sales@maxheatufh.com **07539 499069**

WEB
maxheatufh.com

DELIVERY
Order by 12pm for next working day delivery