COPPER M-PRESS FITTINGS

Copper M-Press Full Crossover One pipe over another, 15 and 22mm.

Lets one copper pipe hop over another where two runs cross, without making up an offset from elbows.

CODES

MHF9-FC15x15-BAG10 to MHF9-FC22x22-BOX20

PRODUCT



01 · IN THE BOX

What you get

- Fittings in a full bag or box (quantity is in the code, e.g. BAG10 = 10)

02 · YOU WILL NEED

Tools and materials

- Tube cutter
- Deburring tool
- Marker pen
- Press tool with M-profile jaws

03 · SAFETY

Before you start

- Installation should be carried out by a competent installer, in line with the system design and current water and heating regulations.
- Isolate, drain and release the pressure before cutting into or working on a filled system.
- Use only the press jaw profile and size made for the fitting, and check every joint is pressed before filling.

04 · INSTALLATION

Fit it in 7 steps.

1. Cut the tube square with a tube cutter.
2. Deburr the tube end inside and out and wipe it clean.
3. Mark the insertion depth on the tube.
4. Check the seal is seated in the socket and undamaged.
5. Push the tube in up to the mark.
6. Fit the M-profile jaw of the same size, place it square over the fitting bead and run a full press cycle.
7. Check the mark still sits at the fitting edge, so the tube did not move while pressing.

05 · TESTING AND COMMISSIONING

Test, check, then hand over

- [x] Before filling, check every joint has been pressed.
- [x] Pressure test to the system design and check each joint for weeps.

06 · CARE AND MAINTENANCE

Keep it working

- Pressed joints are permanent. To change one, cut it out and fit a new fitting.

07 · PACK SIZES

SIZE	BAG	BOX
15-15mm	10	40
22-22mm	5	20

08 · QUESTIONS

Asked by installers

Full or partial crossover?

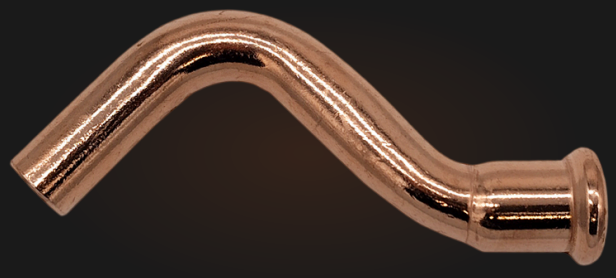
We sell both in the same sizes. Pick the shape that suits the space you have, or ask us if you are unsure.

Which press tool do I need?

Any tool with 15mm or 22mm M-profile jaws. Our MH-EHCS and MH-HPEHCS tools both take these sizes.

09 · WORKS WITH

Parts that fit with it



Copper M-Press Partial Crossover



MaxHeatUFH M-Profile Press Jaws in 15 and 22mm, which fit the Electric Hydraulic Press Tool Set

ALSO WORKS WITH

MaxHeatUFH M-Profile Press Jaws (15, 22mm)

SCAN ME

Watch how it works and fits

Point your phone camera at the code to watch the video.

QUESTIONS ON SITE?

sales@maxheatufh.com **07539 499069**

WEB
maxheatufh.com

DELIVERY
Order by 12pm for next working day delivery