COPPER M-PRESS FITTING PACKS

# Copper M-Press Fitting Pack, 15mm and 22mm (110 Fittings)

## The everyday 15mm and 22mm fittings in one order.

Puts the everyday 15mm and 22mm copper press fittings in one order: couplings, elbows, equal tees, fitting reducers and reducing tees. 110 fittings, supplied as 11 full bags, pressed cold with M-profile jaws so there is no flame and no solder on site.

CODE

**MHF9-KIT-STD110**

PRODUCT




01 · IN THE BOX

### What you get

- 11 full bags of copper M-press fittings (see the contents table on the data sheet)

02 · YOU WILL NEED

### Tools and materials

- M-profile press tool (MH-EHCS or MH-HPEHCS)
- 15mm and 22mm M-profile jaws
- Pipe cutter
- Deburring tool
- Permanent marker for depth marks

03 · SAFETY

### Before you start

- Installation should be carried out by a competent installer, in line with the system design and current water and heating regulations.
- Isolate, drain and release the pressure before cutting into or working on a filled system.
- Use only the press jaw profile and size made for the fitting, and check every joint is pressed before filling.

04 · INSTALLATION

## Fit it in 7 steps.

1. Check the pack: 11 bags, 110 fittings, against the contents table.
2. Cut the copper tube square with a pipe cutter and deburr inside and out.
3. Mark the insertion depth on the tube, then push the fitting on fully to the mark.
4. Fit the matching M-profile jaw (15mm or 22mm) to the press tool.
5. Square the jaw over the fitting bead and press until the tool completes its cycle.
6. Check the joint is pressed and the depth mark still sits at the fitting mouth.
7. Work through the run, pressing every joint before moving the tool away from the area.

05 · TESTING AND COMMISSIONING

## Test, check, then hand over

- [x] Pressure test the completed pipework before it is boxed in or buried, to the system design.
- [x] Check every pressed joint for weeps during the test.

06 · CARE AND MAINTENANCE

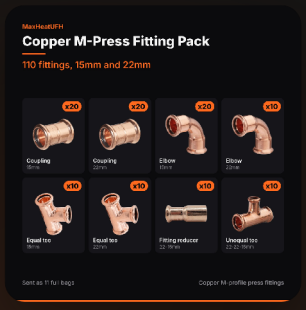
## Keep it working

- Store spare bags sealed and dry.
- Top up individual lines from our Copper M-Press range.

07 · WORKS WITH

## Parts that fit with it

- MaxHeatUFH M-Profile Press Jaws
- Electric Hydraulic Press Tool Set (MH-EHCS)
- High Power Electric Hydraulic Press Tool (MH-HPEHCS)
- Copper M-Press Fittings range for top-ups




08 · AT A GLANCE

## Copper M-Press Fitting Pack, 15mm and 22mm (110 Fittings)

CONTENTS

**110 fittings, 11 full bags**

SIZES

**15mm and 22mm**

09 · JOB RECORD

## Fill in on site, keep for the handover

Site / room

Installed by

Date

Test result

Notes

SCAN ME

### Watch how it works and fits

Point your phone camera at the code to watch the video.

QUESTIONS ON SITE?

**sales@maxheatufh.com** **07539 499069**

WEB
maxheatufh.com

DELIVERY
Order by 12pm for next working day delivery