PUMPS & CONTROLS

Bastion A-Rated UFH Circulating Pump Only
6m or 7.5m head, 130mm, cable included.

A Bastion A-rated high-efficiency circulator for wet underfloor heating and domestic heating, in 6m or 7.5m maximum head. It comes with its power cable and fits a standard 130mm pump position, including our UFH pump packs.

CODES

MH-PUMP-BAS6, MH-PUMP-BAS75



01 · KEY FEATURES

Why installers use it

- **Two heads.** 6m for most single manifolds, 7.5m for larger systems or longer loops.
- **Cable included.** The power cable comes in the box, so it's ready to wire.
- **Standard size.** 130mm port to port with 1½in unions, to replace a like-for-like pump.
- **PWM option.** A PWM signal cable is sold separately if you want speed control.

IN THE BOX

Pump | Power cable

02 · SPECIFICATION

Technical data

Max head	6m or 7.5m
Port to port	130mm
Unions	1½"
Supply	220 to 240V, 50/60Hz
Energy	A-rated
Settings	AUTO (factory), 3 fixed speeds, proportional and constant pressure; PWM with signal cable
Max system pressure	10 bar
Liquid temperature	2 to 110°C
Enclosure	IP44, insulation class H
Noise	Below 42 dB(A)

03 · DESIGN HELP

Send us your plans

For design help, send your plans to **sales@maxheatufh.com** or plan loops with **MaxHeatUFH ProLoop** at maxheatufh.com.

04 · SIZES AND CODES

Pick the size, one code each.

2 options by head. Order by code.

HEAD	CODE
6m	MH-PUMP-BAS6
7.5m	MH-PUMP-BAS75

05 · WORKS WITH

Complete the system



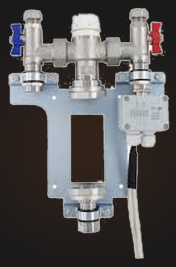
Bastion Replacement Pump Cables (power or PWM signal)



UFH Manifold Blending Valve 20 to 55°C (Valve Only)



UFH Non-Mixing Pump Set (No Pump)



Single Room UFH Mixing Pump Pack (Valve Only)

06 · FITTING AT A GLANCE

Full steps in the install manual

1. Isolate the power. Close the valves on both sides of the old pump, or drain down, before taking it out.
2. Fit the pump with new flat gaskets, with the arrow on the body pointing the way the water flows.
3. Tighten the union nuts evenly and check the pump body is square to the pipework.
4. A qualified electrician connects the power cable, to BS 7671. Plug in the PWM signal cable as well if the heat source will set the speed.

07 · QUESTIONS

Asked by installers

Which head do I need?

The 6m suits most systems. Pick the 7.5m if you have a large floor area or long loops. If you're not sure, send us your plans and we'll check.

Does it come with a cable?

Yes, the power cable is included. The PWM signal cable is separate.

SCAN ME

Watch how it works and fits

Point your phone camera at the code to watch the video for this product.

DESIGN HELP, TRADE ACCOUNTS AND ORDERS

sales@maxheatufh.com 07539 499069

WEB
maxheatufh.com

DELIVERY
Order by 12pm for next working day delivery